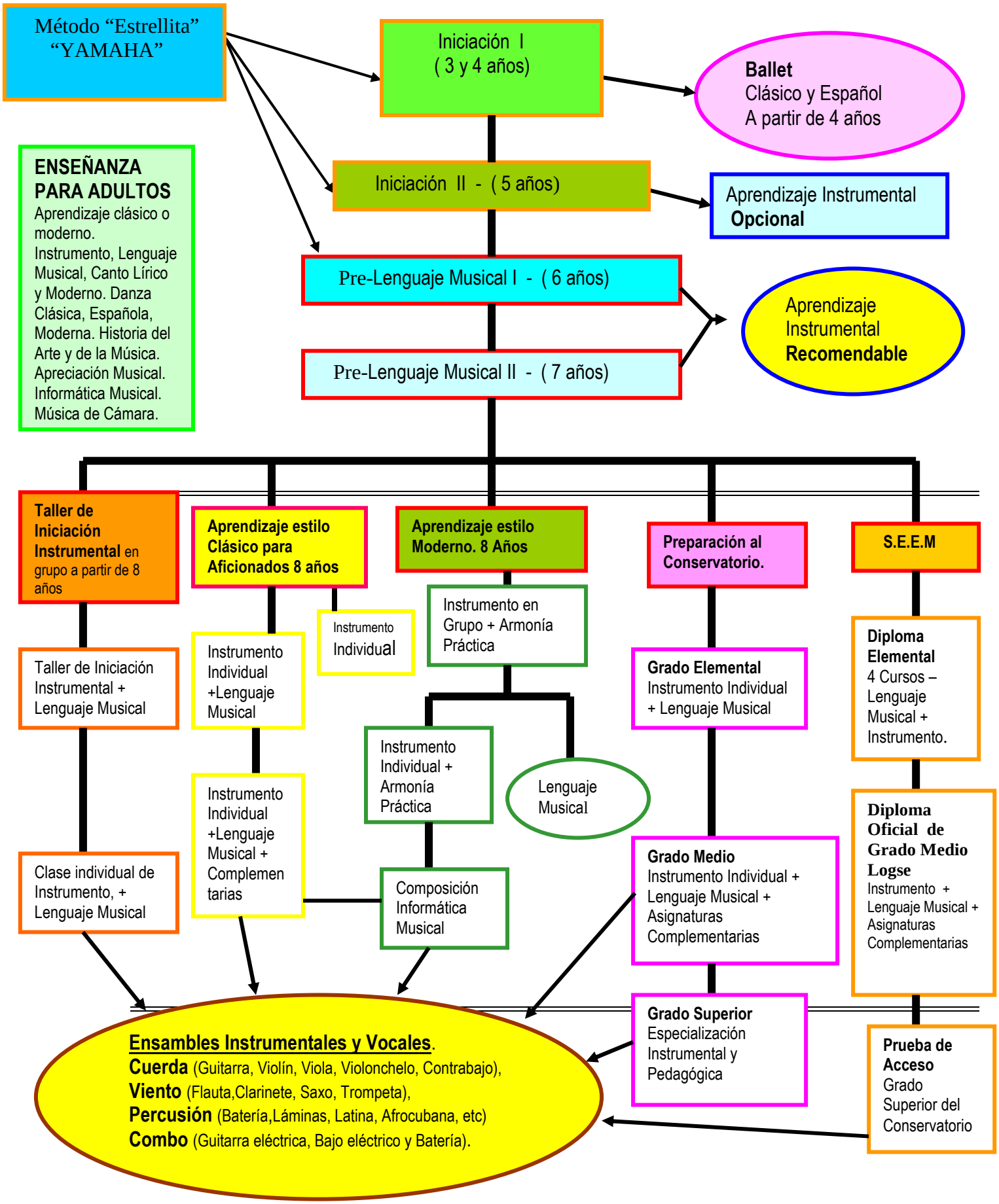Plan de Estudios